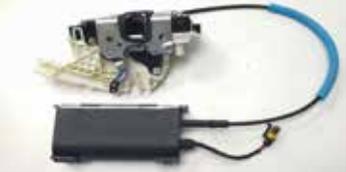
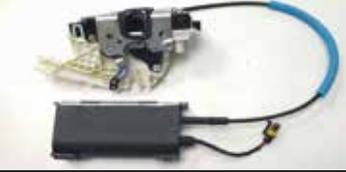


BMW 5 Series Electric Suction Door Installation Notes

Installation Precautions

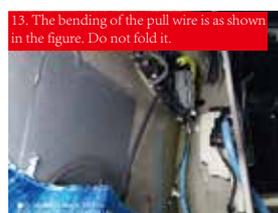
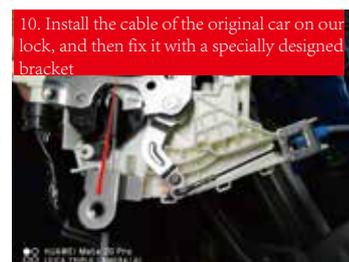
1. Before installing the electric suction door, check whether the door glass rises and falls normally, whether the internal and external unlocking switches are normal, and whether the functions of the original vehicle are normal.
2. Before installation, check whether there are scratches on the vehicle appearance, take photos and inform the owner.
3. All the pictures in this manual are for reference only. The pictures may be different from the actual objects, but the installation method is the same.
4. To facilitate your installation, please read the operation manual carefully for the product before installation; pay attention to protect the surface of your car during installation to avoid scratches.
5. Fill in the installation inspection point form after installation.
6. Important points: The lock cable is placed correctly. If the cable is severely bent, the cable is not placed smoothly, which will affect the effect of locking the door.
7. After installation, check whether the wiring in the door and all wires are placed smoothly without interference with the glass lifting.
8. Motor fixed installation: The motor is fixed on the outside of the door because it avoids the lifting of the glass. Before installation, clean the motor installation position, then attach the waterproof strong adhesive, and attach the soundproof cotton.

Spare Parts List

Number	Parts Name		Picture
①	Driver compartment electric suction lock	1	
②	Electric suction lock of front passenger	1	
③	Rear left electric suction lock	1	
④	Rear right electric suction lock	1	
⑤	Power cord	4	
⑥	Warranty card	1	
⑦	Certificate	1	

⑧	Cable tie	8	
⑨	Bracket 1	4	
⑩	Bracket 2	4	
(11)	M3*12 Screw	8	
(12)	09 Type Color box	2	

Installation Steps (Driver and Front Passenger Installation)



Installation Procedure (Left and Right Rear Door Installation)



1. Remove the cover with a plastic pry



2. Remove the cover



3. Remove the handle screw



4. Remove the cover with a plastic pry



5. Use a plastic pry knife to pry under the door panel, and then use force to lift it up



6. Remove all screws of the interior trim panel



重点

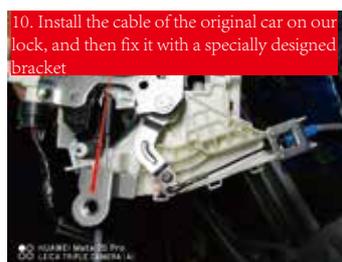
7. This socket is not allowed to be pulled out, but can only be removed, otherwise the instrument panel will light up the fault light.



8. Pull down interior panel



9. Pull the glass and drop it by hand, and then remove the glass



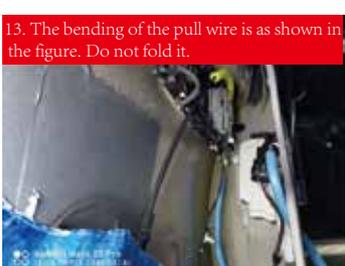
10. Install the cable of the original car on our lock, and then fix it with a specially designed bracket



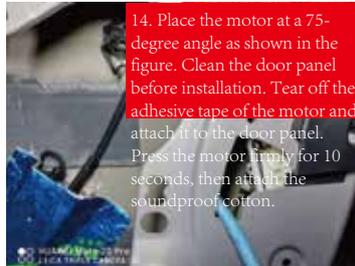
11. Install the cable of the original car on our lock, and then fix it with a specially designed bracket



12. For the installation position of the motor, pay attention to stick the motor cable in the sound insulation cotton and stick it on the door rod with adhesive tape



13. The bending of the pull wire is as shown in the figure. Do not fold it.



14. Place the motor at a 75-degree angle as shown in the figure. Clean the door panel before installation. Tear off the adhesive tape of the motor and attach it to the door panel. Press the motor firmly for 10 seconds, then attach the soundproof cotton.



15. The inner opening of the pull-wire thread through this hole

Installation and Commissioning Inspection Method

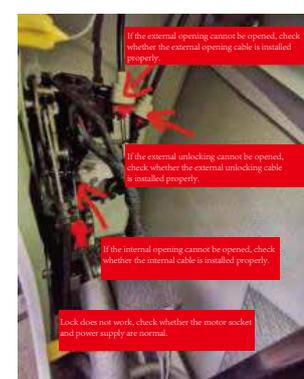


After the installation is complete, use a screwdriver to push the bolt to the first lock. The lock will automatically suck in, then pull the inner and outer handles of the door.



After installation, push the locking tongue to the first lock with a screwdriver, the locking tongue will not move and inhale. Can adjust the motor cable

The uneven tongue collides with the lock catch



If the external opening cannot be opened, check whether the external opening cable is installed properly.

If the external unlocking cannot be opened, check whether the external unlocking cable is installed properly.

If the internal opening cannot be opened, check whether the internal cable is installed properly.

Lock does not work, check whether the motor socket and power supply are normal.



Restore the door panel after passing the inspection



Acceptance before delivery